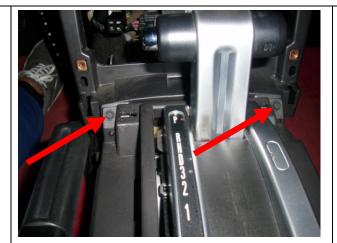
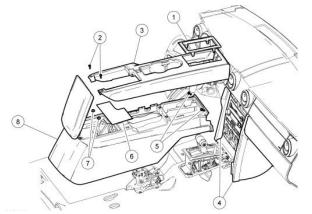
	DASH REMOVAL	Remarks		
(1)	Depower the SRS by removing fuse 17 (10A) from the smart junction box.		Petro 701.  JETS-10112.5	

## Remove the floor console:

- Remove the shift lever bezel. (if equipped)
- Remove the floor console finish panel screws
- Remove the floor console finish panel.
- Disconnect the electrical connector to the powerpoint and audio input jack.
- Remove the center stack wings.
- Remove the front floor console screws.
- Remove the floor console nuts.
- Remove the floor console.



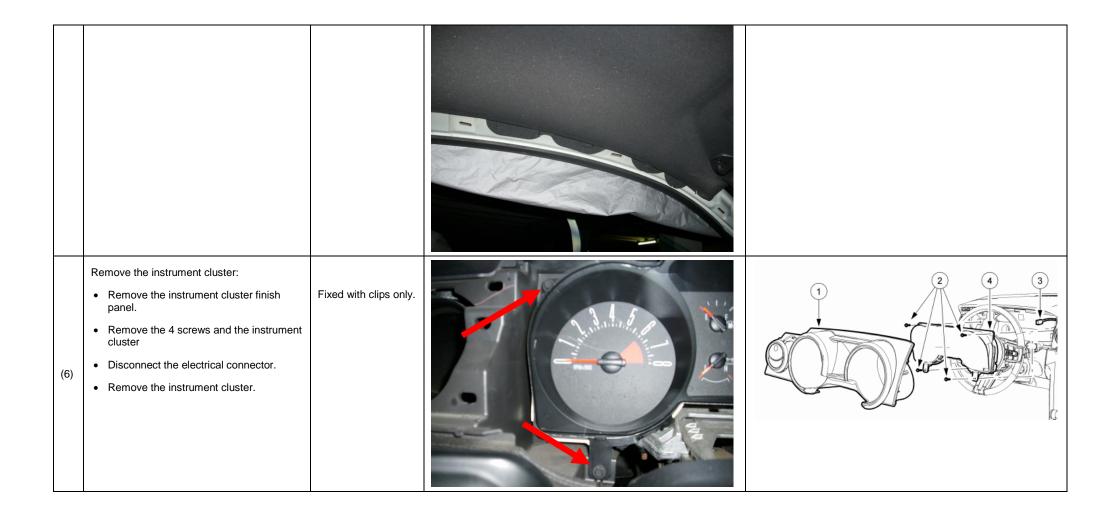


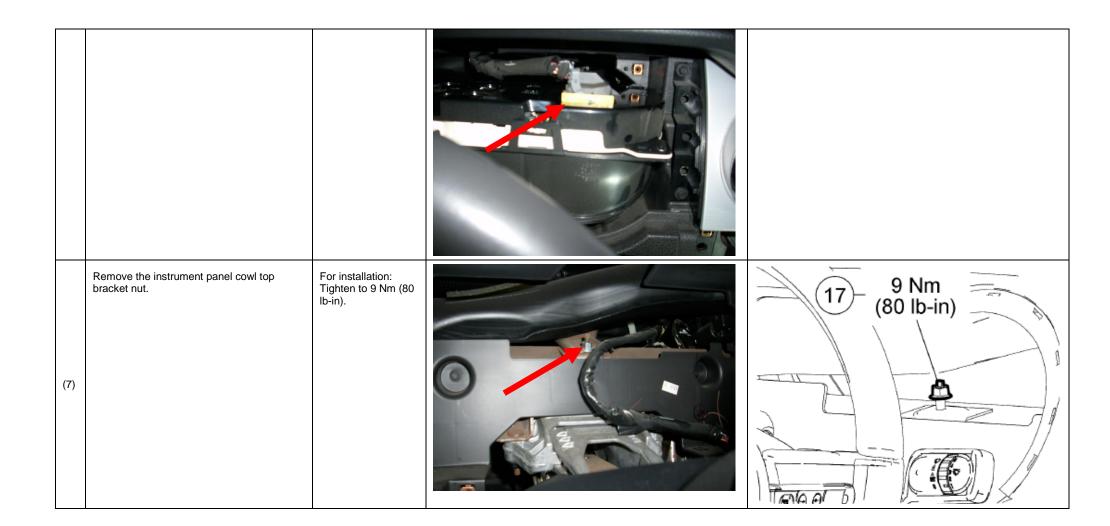


(2)

(3)	Remove the scuff plates.	Fixed with clips only.	loca!	
(4)	Remove the A-pillar lower trim panels.	Fixed with clips only. LH has an additional pin.		

(5)	Remove the A-pillar trim panels.	Fixed with clips only.	

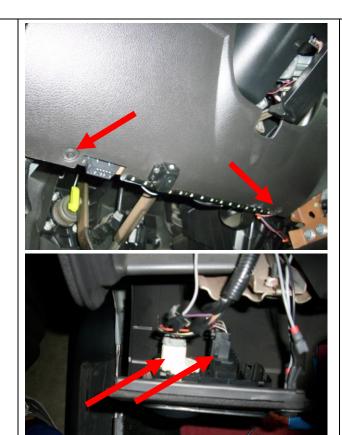


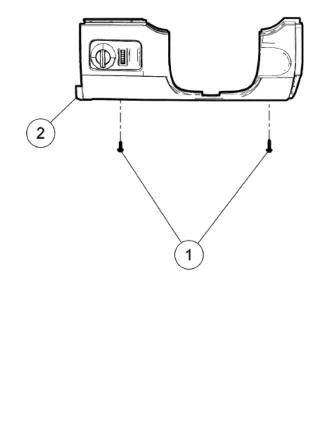


Remove the steering column reinforcement cover:

- Remove the 2 screws.
- Disconnect the 2 electrical connectors.
- Remove the reinforcement cover.

(8)





(9)	Disconnect the RCM small connector.		18 12
(10)	On the LH side:  Disconnect the electrical connector  Remove the instrument panel support bolt.	For installation: Tighten to 20 Nm (15 lb-ft).	20 Nm (15 lb-ft) 5

## On the RH side: • Disconnect the antenna in-line • Disconnect the 4 electrical connectors. (11)

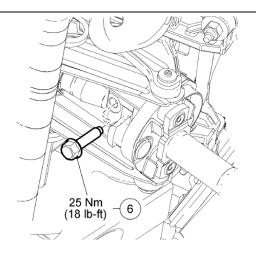
Secure the steering wheel. (e.g. with tyraps)
Remove the bolt.

 Separate the steering column shaft from the steering column. For installation: Tighten to 25 Nm (18 lb-ft).

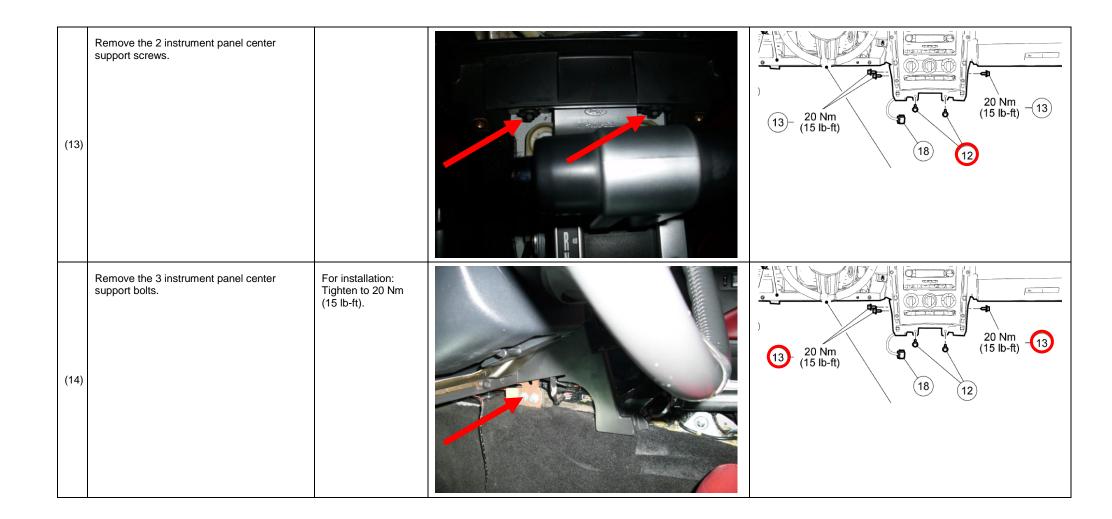
Do not allow the steering column to rotate while the steering column shaft is disconnected or damage to the clockspring can result.







(12)



(15)	Remove the 2 instrument panel lower support bolts.	For installation: Tighten to 9 Nm (80 lb-in).	15 3 14- 9 Nm (80 lb-in) 13-

(16)	Remove the instrument panel end panels.  Remove the 4 instrument panel upper support bolts.	For installation: Tighten to 40 Nm (30 lb-ft).	16 40 Nm (30 lb-ft)
(17)	Remove the instrument panel.	Two people are necessary to carry out this step.	
(18)	Remove passenger airbag:  Disconnect the passenger air bag module electrical connector.  Remove the 2 air bag module bolts.  Release the deployment door clips  Remove the passenger air bag module	For installation: Tighten to 11 Nm (8 lb-ft) 6 upper, 6 lower and 2 on each side Do not handle the passenger air bag module by grabbing the edges of the deployment door.	

			XX 4014971-4549	
(19)	Remove the middle and right instrument vent panel covers.			
(20)	Remove the windshield air vent duct.			
	COVER INSTALL ATION			

	COVER INSTALLATION		
(1)	Test-fit and pre-align the cover to make sure how it should be aligned in all vital areas.		

(2)	Unwind half of the cover so that you can start from the middle and proceed towards one side of the car.		
(3)	Starting from the center of the dash, apply the glue on the half of the middle dash recess. But only on the upper part. And not all the way towards the windscreen but only to the edge that goes across the car near the vent holes.		
(4)	Apply the leather on the area where you applied the glue paying attention to the alignment of the seam along the edge. You may need to stretch the leather a little but remember not to stretch too much to avoid wrinkles. So make sure to press the leather really hard against the dash so that the glue holds firmly.		
(5)	Once the glue settles, proceed toward the side of the car the same way.		

(6)	When you finish, proceed the same way with the other half.		
(7)	When you finish, glue the part near the windscreen. Do not cut the vent holes on this stage and do not apply the glue on the vent hole bars - only to the outer edge of the vent hole. Press the leather hard along the edge where it meets the windscreen.		
(8)	Now that all the top is done you may proceed with the bottom part. Basically you do it the same way as the top - in a few stages, starting from the center and proceeding towards the doors. Again, press the leather hard but us moderate amount of stretch.		
(9)	Once the glue settles along all the dash, trim the excess along the edges and the vent holes with a sharp knife.		



	DASH INSTALLATION		
(	(1) ma	Look for the markups with the orque values.	